

SMALL FAB

4306



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

RBEM625V3003102-7
Job Sheet 178209



SHIP

7-11

8-21

Part No: RBEM625V3003102-7

Job Qty: 1 ea

Part Name: Placard, Plastic



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/28/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM625V3003102 Rev. 1 IPP Rev. A 18.05.15 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Small Fab-4		MCL
110	Small Fab	1 pcs	7/9/18	7/9/18	0.00	0.50	Small Fab-4		MCL DAS
120	QC	1 pcs	7/9/18	7/9/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-1		MCL DAS 9-88
140	QC21-SA	1 Ea	7/9/18	7/9/18	0.00	0.00	QC21		21

Part Op 110 - Engrave placard using LASER engraver as per DWG. Sheet 5. ***NOTE*** Use PDF.
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

9-88

JUL 23 2018

QA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.1100 sf (.11 ea)	90-Start up Operation	5089301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	95	0

Part Specifications

Specifications could not be found.

Plex 7/12/18 5:05 PM dart.logan.david



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Container No: S094754



Part: RBEM625V3003102-7

Job No: 178209

Serial No/Batch: S094754

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 07/21/18

3ACI

BE

25-0

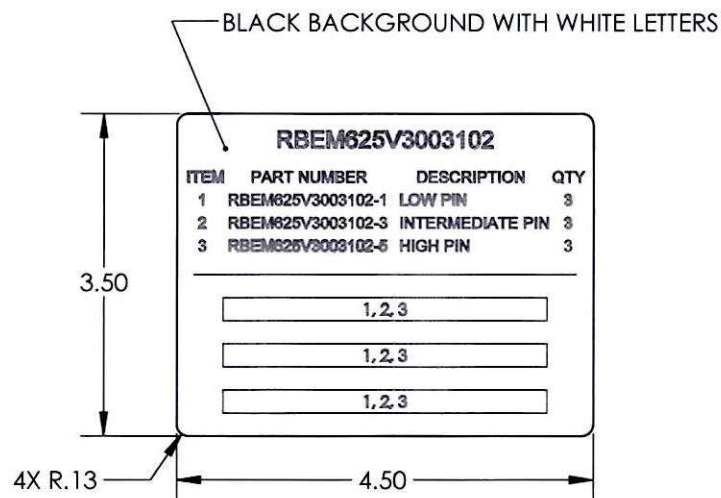
FS

70

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

RBEM625V3003102			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	RBEM625V3003102-1	LOW PIN	3
2	RBEM625V3003102-3	INTERMEDIATE PIN	3
3	RBEM625V3003102-5	HIGH PIN	3



NOTE:
USE PDF.

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178209

20180712

(-7)
PLACARD

DART AEROSPACE	
TITLE MRM GUIDING PINS	
DWG NO. RBEM625V 3003102-7	REV 1
MAT'L PLASTIC HEAT TREAT FINISH SPEC DRAWN BY: MACKOVJAK CHECKED: DUERFELDT OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL H175	
SCALE 1:2	DATE 6/6/2016 SHEET 5 OF 7